Welding Certificate

2273 – CPR – 0263

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0263.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.

Manufacturer	**Stainless UK Ltd and Stainless UK Technical Ltd**
Facilities of the Manufacturer	Newhall Road Works, Newhall Road, Sheffield, S9 2QL
Standard	**BS EN 1090-2:2018+A1:2024**
Execution Class	up to **EXC 2** according to BS EN 1090-2:2018+A1:2024
Welding Process(es)	135 – MAG welding with solid wire electrode 135 – Robotic MAG welding 141 – TIG welding with solid filler material (wire/rod)
Base Material(s)	1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2) 1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2 Mild Steel: up to and including S355 J2 to BS EN 10025-2 and Grade 500C to BS 4449 Duplex 1.4462
Responsible Welding Coordinator	Jeff Garner - IWE (up to and including EXC 2)
Alternate	N/A
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** implemented.
Date of first issue	**June 2014**
Date of this issue	**26 June 2026**
Date of expiry	**12 June 2028**
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Specialist Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Specialist Construction Certification Scheme Ltd.

Chairman: Dr S Pike

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To confirm the validity of this certificate, use the SCCS certification check on: **www.construction-certification.com**

Conditions of Issue

This certificate is issued by the Specialist Construction Certification Scheme Limited (SCCS) in recognition that the Management System or Process operated by the Organisation was in accordance with the requirements of the Management System or Process Standard / Normative Document at the time of the certification assessment.

Issue and retention of certification by SCCS is subject to the Organisation's compliance with the following conditions:

1. This certificate is not transferable.

2. This certificate is and will remain the property of the SCCS and shall be returned to SCCS on request.

3. The Organisation shall, upon reasonable request, provide safe access for the SCCS Scheme Management, Assessors and Observers to the works, office premises, erection sites (as relevant) and other locations where work relevant to this certificate is being carried out – for the purpose of monitoring continued compliance with the requirements of this certification.

4. The Organisation shall advise the Scheme Manager, in writing, of any changes including – ownership, organisational structure, location, scope of work or service and any significant changes to the approved management system or process.

5. This document certifies that the Management System or Process addresses all the requirements of the Management System or Process Standard / Normative Document. SCCS does not however, accept responsibility for any breach of relevant regulations, legislation or contract conditions by the certified Organisation.

6. The Organisation is permitted to use the SCCS and other logos (as exhibited on the certificate) on documents used to indicate SCCS certification of the management system or process identified on the certificate. The logo shall not be used on transport vehicles or on products/steelwork.

7. Issue and retention of this document is subject to payment of an annual certification fee. In addition, the certified Organisation shall provide access for regular surveillance audits and full management system re-assessment every third year. The fees for these services are reviewed and approved by the SCCS Certification Board annually.

8. The Organisation shall settle each of the SCCS invoices within 30 calendar days of the Specialist Construction Certification Scheme Limited invoice date.

9. The Organisation shall comply with the SCCS regulations and all legislation relevant to the Scope of Certification.

Enquiries and complaints relevant to this Certificate should be addressed to:
The Scheme Manager
Specialist Construction Certification Scheme Limited
4 Whitehall Court, Westminster, London SW1A 2ES