

**Steel Construction Certification Scheme Limited**

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Welding Certificate

2273 – CPR – 0194 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0194.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer**Stainless UK Ltd****Facilities of the Manufacturer:****Newhall Road Works, Newhall Road, Sheffield, S9 2QL****Standard****BS EN 1090-2: 2018****Execution Class**

up to EXC 2 according to BS EN 1090-2:2018

Welding Process(es)

135 – MAG welding with solid wire electrode

141 – TIG welding with solid filler material (wire/rod)

Base Material(s)

1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2)

1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2

Responsible Welding Coordinator Jeff Garner - IWE (up to and including EXC 2)**Alternate**

n/a

Attestation

This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

Date of first issue**June 2014****Date of this issue****14 June 2019****Date of expiry****13 June 2022****Validity Period**

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate please click on the link at www.steelcertification.co.uk

Chairman:

Dr S Pike

MIMMM C.Eng

Director of Certification:

SL Blackman

Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI